### **Environmental product declaration**

# Resene Lustacryl

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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at epd-australasia.com





THE INTERNATIONAL EPD® SYSTEM









# **Contents**

About Resene	3
Welcome to Resene	3
Our environmental sustainability work	4
Where we manufacture our paints	5
About this EPD	6
Product covered in this EPD: Resene Lustacryl	6
How to use this EPD	7
Technical information	8
Declared unit, classification and product composition	8
System boundaries	9
Life cycle inventory (LCI) and assumptions	11
Environmental impact indicators	13
Results	14
Programme-related information	18

# Welcome to Resene

Resene are your coatings, paints, stains, clears and colour experts.

Resene began in 1946 when our founder Ted Nightingale needed to paint his concrete buildings. There were no suitable paints at the time, so he developed his own paint in a cement mixer in his garage.

In 1951, Ted launched New Zealand's first waterbased paint under the brand name 'Resene' – a name that comes from resin, the main ingredient in paint. Ted's demonstrations of water-based

standards. customers. **Driven by innovation** 



paints impressed customers because the paint lasted and was easy to clean up. Since we introduced our water-based paint, we have earned a reputation for manufacturing quality products that meet our customers' demanding

We're based in Lower Hutt and sell our products in New Zealand, Australia and the Pacific. Our team of over 700 staff continues to develop quality paint products and share these with our

We have an international reputation as a leader in paint research and technology. In response to clients' needs, our technical team have developed many new products. From cladding to ceilings, industrial to interior, engineered to exterior, artisan to architectural, we have a coatings solution to suit our clients' projects.

### Our paint services and support



#### **Providing durable paint and coatings**

Paint and coatings protect and enhance the surfaces our customers care about. Our durable paint protects surfaces for longer. We create paint systems that work with the surface and the environment that surface is located in, meaning things get done right first time and with less waste.



#### **Lower impact decorating**

Resene Eco.Decorators are our network of painters working to reduce the impacts of decorating. Resene Eco. Decorators use our Eco Choice-approved paint, reduce paint waste and are skilled painters. They also use less water with our Resene WashWise system. Each Resene Eco.Decorator is audited to ensure they use sustainable work, waste and work sign-off systems.



#### **Sharing expert advice**

Our Resene ColorShop teams have expert knowledge of our products and colour range and help customers choose the best products for their projects. We have a network of Resene ColorShops in New Zealand and Australia with staff who can provide expert advice on coatings, colours, prep and application. The same expert advice is available online through our Ask a Paint Expert online service and our Resene TechSpec specification service.



#### **Trusted by consumers in New Zealand**

Since 2014 we have proudly been part of the Consumer Trusted programme which recognises exceptional customer service. Our Resene ColorShops have also won the Reader's Digest Quality Service Award for paint and decorating stores every year since the Awards began in 2017. Our focus on quality has been recognised as we've won the Most Trusted Paint Brand each year since 2012.



**About Resene** 

resene.com

About Resene Lustacryl

### Our environmental sustainability work

These are some ways we are reducing our impact on the environment.

#### We are Eco Choice-certified

Our Eco Choice-approved products and programmes like Resene Eco.Decorator, Resene PaintWise and Resene WashWise help our customers make better environmental choices.

# We limit Volatile Organic Compounds (VOCs)

Our range includes coatings without added VOCs. VOCs pollute the air and negatively affect human health. Our wide range of Eco Choiceapproved products is waterborne, low-odour and has low or no added VOCs. These waterborne finishes make tools easier to reuse, sites easier to clean and professional-quality paint available to everyone.

Our decorative paint range is less than 6% solventborne and we've reduced our average VOC levels in these paints by over 90% since 1980.

# We use renewable ingredients in our paints

Our chemists are developing paint ingredients that use renewable content like linseed oil and meet Eco Choice standards. We're using more renewable materials that are plant-based, including paint thickeners and solvents that have no added VOCs. Plant-based materials also help disperse pigments in our paint. Find out more about our plant-based paints here.

# We source our raw materials carefully and minimise our waste

Resene has been assessed and certified as meeting the requirements of ISO 9001:2015 and ISO 14001:2015 certification. We work hard to make quality products, use our resources efficiently and minimise waste. That's why we check the sources of our raw materials and pay more for ingredients that have lower environmental impacts. We donate products to community organisations for reuse, including Resene testpots returned by customers as part of our testpots recycling programme, to maximise the use of all paint we make.

Learn more about Resene Eco.Choice-approved products





#### We're reducing our carbon emissions

We are proud to be Toitū carbonreduce-certified, meaning we measure our emissions to ISO 14064-1:2018 and Toitū requirements. We continue to look for ways to reduce our carbon emissions.

We are part of the CarbonClick programme through our Resene ColorShop Online. CarbonClick supports certified projects that offset carbon emissions. Find out more here.



#### Our products care for people with allergies

We have a range of Sensitive Choice®-approved products. Sensitive Choice is a National Asthma Council programme that helps millions of New Zealanders and Australians manage their asthma and allergies.



#### We've won sustainability awards

We are proud to have won awards for our sustainability work since 2010:

- » Sustainable Business Network Trailblazer Award
- » Green Ribbon Award
- » 60 Sustainable awards Winner Exemplar and Marketplace categories
- » Sustainable Business of the Year

#### We recycle our paint and packaging

Our Resene PaintWise recycling service takes care of unwanted paint and packaging at the end of a project. Since 2004, this service has recycled over six million packs, one million litres of paint and tonnes of packaging.

Our PaintCrete product adds unwanted paint to concrete to replace virgin materials. We recycle plastic packaging into new 100%-recycled Resene paint pails, metal cans into other metal products and run a solvent recycling programme for solventborne paints. In Australia, we are part of the Paintback recycling service.

# Working with our community and industry

#### **Planting trees**

We work with Trees that Count to plant native trees that regenerate local habitats. Together, we've planted over 30,000 trees that will remove an estimated 7,000+ tonnes of carbon dioxide from the atmosphere over 50 years.

#### Keeping New Zealand beautiful

Since 2003 we have supported the Keep New Zealand Beautiful and Paint New Zealand Beautiful programmes that encourage community pride. We donate waterborne paint to community groups and councils to cover graffiti and beautify communities. Learn more about our initiatives here.

#### **Supporting our industry partners**

Our business supports industry organisations to train their members through continuous professional development. We work with organisations like the New Zealand Institute of Architects, Architectural Designers New Zealand and Master Painters to deliver training that improves both our industries.

We are also a proud Gold Foundation member of the New Zealand Green Building Council.

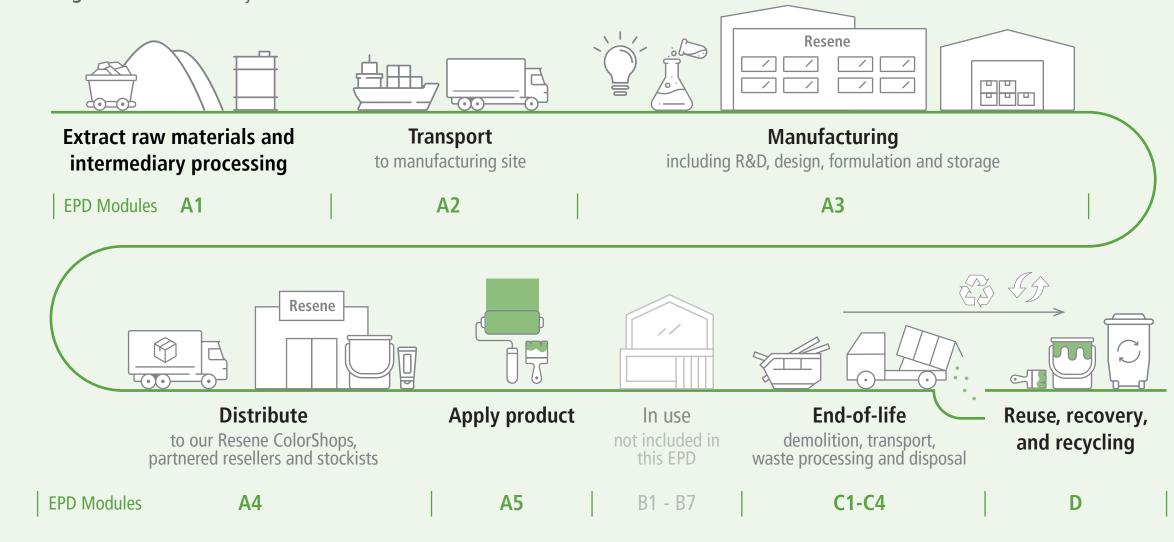
# Where we manufacture our paints

Waterborne paints are manufactured at Resene's New Zealand facility in Naenae, Wellington. Solventborne paints are made at a separate facility in Upper Hutt, Wellington, New Zealand. Resene Pacific also manufactures for its local market in Fiji.

We carefully source our resin, additives, solvent and pigments, and process these in our factories. We listen to our customers and work with industry to develop new products. We ship our paint and coatings to our Resene ColorShops and resellers. Once a project is complete, we collect leftover paint and materials through our Resene PaintWise recycling service.

#### Product life cycle

Figure 1. Product life cycle and EPD modules



Wellington, New Zealand



Resene manufacturing facility in Naenae, Wellington

## **Product covered in this EPD:** Resene Lustacryl

semi-gloss waterborne enamel paint — exterior/interior — Eco Choice approved

Resene Lustacryl is a versatile and durable semigloss waterborne enamel that can be used on hardworking areas such as trim and joinery inside and out, and on broadwall areas where a semi-gloss finish is desired.

It is non-yellowing, fast-drying, low odour and low VOC with easy water clean-up and can be used in areas traditionally reserved for solventborne enamels.

Selected colours are available in Resene CoolColour technology to help keep the paint and surface cooler. Resene CoolColour technology performs optimally on dark colours that are the most susceptible to heat build-up.

#### **Typical uses:**

Architraves, bathrooms, furniture, kitchens, laundries, plywood, skirtings, timber doors, wallboards and window frames.





**Environmental Product Declaration | Resene Lustacryl** 

#### **Technical information**

# **Technical information**

#### **Declared unit**

The declared unit is:

the paint and packaging required to apply 1 coat to 1 m<sup>2</sup> of a surface based on the product's specified spread rate.

Product specifications related to application per coat are provided in Table 1.

 Table 1: Resene paint product specifications

	Density	Spread rate	Efficiency	Efficiency	VOC	Solid content	Packaging	Pail size
Product	(kg/L)	(m <sup>2</sup> /L)	(L/m <sup>2</sup> )*	(kg/m <sup>2</sup> ) <sup>†</sup>	(g/L)	(%)	material	(L)
Resene Lustacryl	1.30	12	0.083	0.108	63	40.8	Tin / Steel	4

<sup>\*</sup> Efficiency (L) =  $1/Spread rate [m^2/L]$ 

The paint can be packaged in one of three materials (tin plated steel, high-density polyethylene (HDPE) or polypropylene) and in a range of sizes. In line with the PCR (EPD International, 2024), the results in the EPD are presented for the most common size of pail/can in which the paint can be sold in (i.e. not a weighted average). Table 2 presents the packaging and pail size for the paint.

**Table 2:** Packaging type for each product

Unit	Material	Pail size (L)	Pail mass (kg)	Mass of packaging per declared unit (kg)
Resene Lustacryl	Tin / Steel	4	0.38	0.073

#### Classification

Table 3 shows the relevant UN CPC and ANZSIC codes applicable to Resene Lustacryl.

#### **Product composition**

Table 4 presents the content declaration; due to the proprietary nature of paint formulations, a range per material is presented in the EPD. Post-consumer recycled material for all product ingredients and packaging is declared as 0. Up to three ingredients contain biogenic content, however, the percent of biogenic content in the product is less than 5%, hence not declared. There is no biogenic material in the packaging.

Resene paint products do not knowingly contain materials identified in the European Chemicals Agency's Candidate List of Substances of Very High Concern (contaminants may be present below 0.1%, ECHA 2022).

 Table 3: UN CPC and ANZSIC codes applicable to Resene Lustacryl

Product	Classification	Code	Category
Resene Lustacryl	UN CPC Ver.2	35110	Paints and varnishes and related products
	ANZSIC 2006	C191600	Paint and Coatings Manufacturing

 Table 4: Paint composition for Resene Lustacryl

Materials	% composition	Post-consumer recycled material weight-% of product	<b>Biogenic material</b> weight-% of product	<b>Biogenic material</b> kg C/ DU <sup>‡</sup>
Polymer Dispersion 50%	35 - 51	0	0	0
Pigments	21 - 30	0	0	0
Water	16 - 24	0	0	0
Mineral Powder	1 - 3	0	0	0
Water Retention Agent	2 - 5	0	0	0
Anti-Scratch Agent	2 - 5	0	0	0
Thickening Agent	2 - 5	0	0	0
Film Forming Agent	0 - 2	0	0	0
Dispersing Agent	0 - 2	0	0	0
Anti-foaming Agent	0 - 0.5	0	0	0
Preservatives	0 - 2	0	0	0
pH Modifier	0 - 0.5	0	0	0
VOC	3 - 6	0	0	0

 Table 5: Packaging content declaration for Resene Lustacryl

Unit	Material	Mass of packaging per declared unit kg	<b>Weight-%</b> versus the product	Biogenic material, weight-% versus the product	<b>Weight biogenic</b> <b>carbon</b> kg C/ DU <sup>‡</sup>
Resene Lustacryl	Tin / Steel	0.073	7%	0.0	0.0

‡ DU = Declared unit

<sup>†</sup> Efficiency (kg) = Efficiency L × kg/L where Efficiency is the amount of paint on 1 m<sup>2</sup> of wall in terms of paint volume and solid mass Declared unit (kg/m<sup>3</sup>) = Density (kg/L) x Efficiency (L/m<sup>2</sup>)

#### **System boundaries**

The EPD is of type (b): cradle to gate with options, Modules C1–C4, and Module D (A1–A3 + A4 + A5 + C1-C4 + D). It includes the environmental impacts associated with:

- » Extracting, processing (A1) and transporting (A2) raw materials
- » Manufacturing (A3), distributing (A4) and applying the product (A5)
- » Demolishing (C1), end-of-life transport (C2), waste processing (C3) and waste disposal (C4) of the painted wall
- » Reuse, recovery, and recycling potential (D).

The use stage (B1 - B7) is not included in this EPD as is it considered variable by building type and consumer preference. The paint reaches end-of-life with the surface it is applied to, typically plasterboard wall. This surface is demolished using machinery (e.g. excavator).

Since the surface and therefore the paint is generally not recycled, waste processing for reuse and recycling (C3) is not relevant. However, waste produced during the application stage in terms of remaining paint in paint cans and the cans themselves undergo processing and are included under Modules A5 and D where applicable.

Module A1 has the geography stated as 'Global' (GLO) due to the global nature of the Resene raw material supply chain.

**Table 6:** Modules included in the scope of the EPD (X = declared module | ND = module not declared)

	P	roduct stag	ge		ruction ss stage		Use stage			End-	of-life	Recovery					
	Raw material supply	Transport	Manufacturing	Transport	Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction / demolition	Transport	Waste processing	Disposal	Future reuse, recycling or energy recovery potential
Module	A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Modules declared	X	Х	Х	Х	Х	ND	ND	ND	ND	ND	ND	ND	X	Χ	Х	Χ	X
Geography	GLO	GLO	NZ	NZ	NZ	-	-	-	-	-	-	-	NZ	NZ	NZ	NZ	GLO
Specific data		8%		-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products		0%		-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites*		0%		-	-	-	-	-	-	-	-	-	-	-	-	-	-

<sup>\*</sup> includes only impacts related to the manufacturing processes (primarily electricity and water use) and raw materials transport.



**Environmental Product Declaration | Resene Lustacryl Technical information** 

Figure 2. Product life cycle and EPD modules



#### A1) Raw material supply

- Extraction and processing of raw materials.
- » Generation of electricity, steam and heat from primary energy resources, also including their extraction, refining and transport. This includes energy needed for raw material supply and energy for manufacturing in core process.
- » Production of tin-plated steel (tinplate) and HDPE pails for packaging.

#### A2) Transport

- » External transport of the raw material and packaging to the manufacturing sites.
- » Internal transport between process steps.

#### A3) Manufacturing

- » Weighing of ingredients, mixing and packaging.
- » Treatment of waste generated from the manufacturing processes up to the end-of-waste state.
  - » For all solid and liquid waste that is disposed of, transport and municipal landfill is included.
- » For all waste sent for recycling, transport to the recycler is included, but not any of the recycling operations beyond this.
- » No credits are awarded for scrap leaving the system boundary in module A; all benefits and loads are cut off after the transport step.

#### A4) Distribution to customer

» Truck transport to retailer / wholesaler.

#### A5) Application, assuming roller application

- » Paint application using a roller (typical for commercial painting).
- » Water for washing roller and tray.
- » Wastewater treatment for water and paint residue.
- » Emissions of water vapour and VOCs to air during paint drying. It is assumed that all volatile components evaporate in module A5.
- » Waste treatment for packaging, including transport to end-of-life. Landfill is included within the system boundary. Recycled steel packaging is assumed to reach its end-of-waste state after transport to the recycler. Due to its low value, HDPE packaging which is sent to recycling is assumed to reach its end-of-waste state after it has been recycled into recycled HDPE (after grinding, washing, granulation and pelletising). Unusable / unrecoverable paint left in the pail is assumed to be landfilled in most cases.
- » Production of roller and tray are not included, as it is assumed that these are reused many times before their eventual disposal. Their impacts would therefore be negligible.

#### C1) Deconstruction, demolition

» Deconstruction of the building materials the paint is applied to. The mass of the dry paint is used to calculate the proportion of environmental impacts associated with the deconstruction/demolition of the building, following an attributional approach.

#### C2) Transport to end-of-life processing

» Transport of dry paint residue to landfill.

#### **C3)** Waste processing

» As all paint waste (paint that cannot be recovered at PaintWise) goes straight to landfill at end-of-life, there is no processing involved. Therefore, waste processing impacts have been modelled as zero for this EPD.

#### C4) Disposal

» Landfill of dry paint residue. While the paint will almost certainly still be attached to the surface onto which it was applied, the environmental burdens associated with this surface are excluded and should instead be counted within the system boundary for that product in line with the attributional approach applied in this study.

#### Benefits and loads beyond the system boundary (next product life cycle) - Recycling potential

» Benefits and loads from the avoided production of steel or HDPE (depending on the product's packaging type) from the fraction of packaging sent for recycling from module A5. Only net scrap is sent to module D. More specifically, scrap generated in module A5 is first looped back to satisfy any open scrap inputs in modules A1 - A3and only the remainder is sent to module D.

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Environmental Product Declaration | Resene Lustacryl

Technical information

### Life cycle inventory (LCI) and assumptions

Primary data were used for all paint manufacturing operations up to the factory gate. Primary data for paint manufacturing operations was sourced from the period 1 September 2020 to 31 August 2021. Background data was used for input materials sourced from raw material and packaging suppliers.

#### **Upstream data**

With the exception of energy and water use (which correctly reflect New Zealand conditions) upstream (supply chain) data used were European/US due to a lack of consistent LCI data for New Zealand at the time this study was conducted.

#### LCA software and database

All data in the background system (energy inputs, transport processes, packaging and raw materials) are from Sphera's Managed LCA Content (MLC) Database 2023.2 (Sphera, 2024). The reference year for the data ranges from 2016 – 2023 and therefore all datasets are within the 10-year limit allowable for generic data under EN 15804 and the PCR.

#### **Electricity**

The composition of the residual electricity grid mix of New Zealand is modelled in LCA FE based on published data for the year 1 April 2021 – 31 March 2022 (BraveTrace, 2023). The New Zealand residual electricity mix is made up of hydro (56.6%), geothermal (19.7%), natural gas (12.5%), wind (6.55%), coal (4.25%), biomass (0.266%) and biogas (0.16%).

Onsite consumption (3%) and the medium voltage (1 kV - 60 kV) grid's transmission and distribution losses (3.17%) are calculated based on data from the Ministry of Business, Innovation & Employment (MBIE, 2023).

The emission factor for the New Zealand residual grid mix (1 kV - 60 kV) for the GWP-GHG indicator is 0.146 kg  $CO_2e/kWh$  (based on EF3.1). The relatively small difference between the residual grid mix and the consumption mix for New Zealand electricity means the choice of electricity modelling approach does not impact the comparability of EPDs.

#### **Recycling and recycled inputs**

Paint packaging, steel and HDPE plastic, are sent for recycling from the installation (A5). Paint does not use any recycled input materials. HDPE plastic pails are manufactured from 100% primary inputs. In practice, steel is looped to fulfil any recycled steel input required and net scrap is sent to module D. All recycled HDPE scrap is sent to module D.

#### Raw materials transport

Raw material transport has been calculated or estimated for each material based on weighted average for sea and truck transport from multiple suppliers.

**Table 7:** Paint distribution (Module A4)

Means of transport	Estimated weighted avg. transport to construction sites (km)	Utilisation rate (%)	Comments
Road: Euro 4 truck (20 to 26 t gross weight / 17.3 t payload capacity)	450	55	The distance is based on sales weighted average distance. The total distance travelled (as a weighted average) is 430 km by road and 22 km by sea. The
<b>Sea:</b> Container ship (5.000 to 200.000 dwt payload capacity, deep sea)	22	48	EPD assumes an additional 20 km by truck from the distribution centre (i.e., Resene ColorShops, Mitre 10) to the install location.

Environmental Product Declaration | Resene Lustacryl

Technical information

#### Life cycle inventory (LCI) and assumptions (continued)

# Paint application waste (Module A5)

Paint waste (70%) from construction site was assumed to be sent back to Resene though PaintWise scheme (assumed 20 km travelled by truck to return unused paint and packaging) to Resene. The remaining 30% is assumed to go to landfill (50 km distance assumed).

 Table 8: Assumptions for paint application waste

Process	Unit per kg of paint
Collection process	0.7 kg collected separately 0.3 kg collected with mixed construction waste
Recovery system	0 kg for re-use
	0.7 kg for recycling
	0 kg for energy recovery
Disposal specified by type	0.3 kg product or material for final deposition
Assumptions for scenario development	» 70% of paint (including packaging) is sent back to Resene via a diesel driven, Euro 4 truck (28 – 34 t gross weight / 22 t payload capacity). Transport distance is assumed to be 20 km with a capacity utilisation of 50%.
	<ul> <li>Remaining paint (30%, including packaging) is transported from the construction site to a landfill facility via a diesel driven, Euro 4 truck (28 – 34 t gross weight / 22 t payload capacity). Transport distance is assumed to be 50 km with a capacity utilisation of 50%.</li> </ul>

# Paint end-of-life (Module C1 - C4)

All paint waste goes straight to landfill at endof-life, there is no processing involved. Therefore, waste processing impacts have been modelled as zero for this EPD.

**Table 9:** Assumptions for end-of-life scenario development

Process	Unit per kg of paint
Collection process	0.0 kg collected separately 1.0 kg collected with mixed construction waste
Recovery system	0 kg for re-use
	0 kg for recycling
	0 kg for energy recovery
Disposal specified by type	1.0 kg product or material for final deposition
Assumptions for scenario development	» Diesel consumption for demolishing/ deconstructing the building with an Excavator (100 kW): 0.172 g diesel per kg of product.
	All construction waste is transported from the building site to a landfill facility via a diesel driven, Euro 4 truck (28 – 34 t gross weight / 22 t payload capacity).
	» Transport distance is assumed to be 50 km with a capacity utilisation of 50%.
	» No waste processing involved; hence Module C3 impacts are zero.

#### **Cut-off criteria**

Environmental impacts relating to personnel, infrastructure, and production equipment not directly consumed in the process are excluded from the system boundary as per the PCR (EPD International, 2024).

thinkstep-anz consistently excludes environmental impacts from infrastructure, construction, production equipment, and tools that are not directly consumed in the foreground production process ('capital goods'), regardless of potential significance.

High-quality infrastructure-related data isn't always available and there is no clear cut-off for what to include. For this reason, capital goods data are applied to LCA studies inconsistently. This is expected to lead to reduced consistency and comparability of EPDs. Capital goods were previously excluded from EPDs, thus including capital goods in current EPDs would further reduce their comparability. Infrastructure used in electricity generation is included as standard in the Sphera MLC datasets, as this is important for renewable generation.

All other reported data was incorporated and modelled using the best available life cycle inventory data, in compliance with EN15804 (section 6.3.6) (CEN, 2019) and PCR (EPD International, 2024).

#### **Allocation**

Product level data was available via bill of materials (BoM). Site level data such as electricity, water input and output, raw material packaging were allocated to products based on production volume (litres output) for the study period.

Where subdivision of processes was not possible, allocation rules listed in PCR section 6.4 have been applied. No secondary materials are used in the production process. Allocation for input materials that contain secondary materials occurs in the upstream datasets. End-of-life allocation generally follows the requirements of ISO 14044 (section 4.3.4.3) and generally follows the polluter pays principle (ISO, 2006a).

#### **Assumptions**

Assumptions made during the LCI collection and modelling process are as follows:

- » It was assumed that secondary data from outside New Zealand is sufficiently representative of the impacts of the raw material inputs. Where the geography is expected to have an impact on the results, this is indicated as a geographical proxy.
- The study assumes Resene's PaintWise scheme recovers some of the paint product at the application stage. It was also assumed that this process is manual requiring no energy, materials or additional outputs. Since no recovered paint ends up within the paint formulations, the recovered paint is cut-off after transport to Resene facility.
- All products have the same distribution profile
   i.e. sales weighted distribution is used across product range.
- » Small quantities of thinner are often included during application. These have been assumed to be negligible and therefore excluded from the study.

Technical information

# **Environmental impact** indicators

This is an introduction to the core environmental impact indicators. The best-known effect of each indicator is listed in the descriptions and the abbreviations, in brackets, correspond to the labels in the following results tables.

 Table 10: Environmental impact indicators described

#### **Indicator and description**



## Climate change (global warming potential) (GWP)

(GWP-f, GWP-b, GWP-luluc)

A measure of greenhouse gas emissions, such as CO<sub>2</sub> and methane. These emissions are causing an increase in the absorption of radiation emitted by the earth, increasing the natural greenhouse effect. This may in turn have adverse impacts on ecosystem health, human health and material welfare. The global warming potential total (GWP-t), is split into three sub indicators: fossil (GWP-f), biogenic (GWP-b) and land-use and land-use change (GWP-luluc).



#### **Ozone depletion potential (ODP)**

Depletion of the ozone leads to higher levels of UVB ultraviolet rays reaching the earth's surface with detrimental effects on humans and plants. Ozone depletion potential is a measure of air emissions that contribute to the depletion of the stratospheric ozone layer.



#### **Acidification potential (AP)**

Acidification potential is a measure of emissions that cause acidifying effects to the environment. A molecule's acidification potential indicates its capacity to increase the hydrogen ion (H+) concentration in the presence of water, thus decreasing the pH value. Potential effects include fish mortality, forest decline, and the deterioration of building materials.



#### **Eutrophication potential** (EP-fw, EP-fm, EP-tr)

Eutrophication covers all potential impacts of excessively high levels of macronutrients, the most important of which are nitrogen (N)and phosphorus (P). In aquatic ecosystems where this term is mostly applied, this typically describes a degradation in water quality. Eutrophication can result in an undesirable change in the type of species that flourish and an increase in the production of biomass. As the decomposition of biomass consumes oxygen, eutrophication may decrease the available oxygen level in the water column and threaten fish in their ability to respire.



#### **Photochemical ozone formation potential (POFP)**

Photochemical ozone formation potential gives an indication of the emissions from precursors that contribute to ground level smog formation, mainly ozone (O<sub>3</sub>). Ground level ozone may be harmful to human health and ecosystems and may also damage crops. These emissions are produced by the reaction of volatile organic compounds (VOCs) and carbon monoxide in the presence of nitrogen oxides and UV light.





#### **Abiotic resource depletion** (ADP-mm, ADP-f)

The consumption of non-renewable resources decreases the availability of these resources and their associated functions in the future. Depletion of mineral resources and non-renewable energy resources are reported separately. Depletion of mineral resources is assessed based on total reserves.



#### Water use (WDP)

Water scarcity is a measure of the stress on a region due to water consumption.

Results

# **Environmental impact indicators**

The following tables show the results grouped in seven categories, each looking at different types of indicators. The headings provide descriptions for each of these categories.

Each column of numbers represents one declared unit:

the paint and packaging required to apply 1 coat to 1 m<sup>2</sup> of a surface based on the product's specified spread rate.

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

# EN15804+A2 core environmental impact indicators

The reported impact categories represent impact potentials. They are approximations of environmental impacts that could occur if the emissions would follow the underlying impact pathway and meet certain conditions in the receiving environment while doing so. The environmental impact results are therefore relative expressions only and do not predict actual impacts, the exceeding of thresholds, safety margins, or risks.

Long-term emissions (>100 years) are not taken into consideration in the impact estimate.

**Table 11:** EN15804+A2 Core Environmental Impact Indicators

Indicator	Abbr.
Global warming potential – total	GWP-t
Global warming potential – fossil	GWP-f
Global warming potential – biogenic	GWP-b
Global warming potential — land use and land use change	GWP-luluc
Ozone depletion	ODP
Acidification potential	AP
Eutrophication potential – freshwater	EP-fw
Eutrophication potential – marine	EP-m
Eutrophication potential – terrestrial	EP-t
Photochemical ozone formation potential	POFC
Abiotic depletion potential — minerals & metals*	ADP-mm
Abiotic depletion potential – fossil fuels*	ADP-f
Water depletion potential*	WDP

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

#### **Resource use indicators**

The resource use indicators describe the use of renewable and non-renewable material resources, renewable and non-renewable primary energy and water.

The use of primary energy is separated into energy used as raw material and energy used as energy carrier as per option C in Annex 3 in the PCR (EPD International, 2024).

Note on water consumption:

The FW indicator in the EPD results tables reports consumption (i.e. net use) of 'blue water,' including river water, lake water and ground water. This indicator deliberately excludes consumption of 'green water' (rain water), as net loss should be interpreted as any additional water loss beyond what would occur in the original, natural system.

**Table 12:** Life cycle inventory indicators on use of resources

Indicator	Abbr.
Use of renewable primary energy excluding renewable primary energy resources used as raw materials	PERE
Use of renewable primary energy resources used as raw materials	PERM
Total use of renewable primary energy resources	PERT
Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials	PENRE
Use of non-renewable primary energy resources used as raw materials	PENRM
Total use of non-renewable primary energy resources	PENRT
Use of secondary material	SM
Use of renewable secondary fuels	RSF
Use of non-renewable secondary fuels	NRSF
Total use of net fresh water	FW

# Waste and output flow indicators

Waste indicators describe waste generated within the life cycle of the product. Waste is categorised by hazard class, end of life fate and exported energy content.

**Table 13:** Life cycle inventory indicators on waste categories and output flows

Indicator	Abbr.
Hazardous waste disposed	HWD
Non-hazardous waste disposed	NHWD
Radioactive waste disposed	RWD
Components for reuse	CRU
Materials for energy recovery	MER
Materials for recycling	MFR
Exported electrical energy	EEE
Exported thermal energy	EET

## Biogenic carbon content indicators

Biogenic carbon refers to the carbon stored in organic materials. This is sequestered during growth and released at end of life. EN15804+A2 requires the declaration of biogenic carbon content of the product and its packaging.

Table 14: Biogenic Carbon Indicators
Indicator Abbr.

Biogenic carbon content – product	BCC-prod
Biogenic carbon content – packaging	BCC-pack

# Additional environmental impact indicators

These indicators are voluntarily included to facilitate modularity where an EPD is used as input data for creating another EPD downstream in the value chain (EPD International, 2024).

**Table 15:** Additional environmental impact indicators

Indicator	Abbr.
GWP-GHG <sup>†</sup>	GWP-GHG
GWP-GHG (IPCC AR5) <sup>‡</sup>	GWP-GHG (IPCC AR5)
Respiratory inorganics	PM
lonising radiation — human health $\S$	IRP
Eco-toxicity — freshwater¶	ETP-fw
Human toxicity − cancer <sup>¶</sup>	HTP-c
Human toxicity — non-cancer¶	HTP-nc
Land use related impacts / soil quality <sup>¶</sup>	SQP

- † This indicator is identical to GWP-total except that the CF for biogenic CO<sub>2</sub> is set to zero. It has been included in the EPD following the PCR.
- ‡ GWP-GHG (IPCC AR5) is an additional GWP100 indicator that is aligned with the Intergovernmental Panel on Climate Change (IPCC) 2013 Fifth Assessment Report (AR5) (IPCC, 2013), national greenhouse gas reporting frameworks in Australia and New Zealand and previous versions of the Construction Products PCR (PCR2019:14v1.11). It excludes biogenic carbon and indirect radiative forcing.
- § This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and some construction materials, is also not measured by this indicator
- ¶ The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

# **EN15804+A1** environmental impact indicators

EN 15804+A1 core environmental impact categories aid with historical comparison and are used within various rating tools.

Results using the EN15804+A1 indicators and characterisation factors are included to aid comparison and backwards compatibility with rating tools. While the indicators and characterisation methods are from EN 15804:2012+A1:2013, other LCA rules for the study (system boundaries, allocation, etc.) are according to EN 15804:2012+A2:2019; i.e. this study does not claim that the results of the A1 indicators are compliant with EN 15804:2012+A1:2013.

**Table 16:** EN15804+A1 Environmental impact indicators

Indicator	Abbr.
Global warming potential  — total	GWP (EN15804+A1)
Depletion potential of the stratospheric ozone layer	ODP (EN15804+A1)
Acidification potential of land and water	AP (EN15804+A1)
Eutrophication potential	EP (EN15804+A1)
Photochemical ozone creation potential	POCP (EN15804+A1)
Abiotic depletion potential – elements	ADP-e (EN15804+A1)
Abiotic depletion potential  – fossil fuels	ADP-f (EN15804+A1)

Environmental Product Declaration | Resene Lustacryl

## Results for Resene Lustacryl

(the paint and packaging required to apply 1 coat to 1 m<sup>2</sup> of a surface based on the product's specified spread rate.)

#### **EN15804+A2** core environmental impact indicators

**Table 17:** Environmental impact (EN15804+A2) covering modules A1 - 5, C1 - 4 and D

			Production	Transport	Installation		End-o	f-life		Recovery
Indicator	Abbr.	Unit	A1 – A3	A4	A5	C1	C2	C3	C4	D
Global warming potential	GWP	kg CO <sub>2</sub> eq	0.235	0.00412	0.0113	2.66E-05	2.08E-04	0	0.00102	-0.0125
Global warming potential – fossil	GWP-f	kg CO <sub>2</sub> eq	0.234	0.00412	0.0112	2.54E-05	2.08E-04	0	9.33E-04	-0.0125
Global warming potential — biogenic	GWP-b	kg CO <sub>2</sub> eq	3.59E-04	6.38E-07	8.77E-05	1.20E-06	3.25E-08	0	8.24E-05	-2.99E-06
Global warming potential — land use and land use change	GWP-luluc	kg CO₂ eq	1.03E-04	5.43E-08	3.79E-06	3.09E-10	2.75E-09	0	3.49E-07	-4.75E-06
Depletion potential of the stratospheric ozone layer	ODP	kg CFC 11 eq	7.48E-13	3.52E-16	6.64E-14	5.87E-19	1.79E-17	0	2.15E-15	-7.84E-15
Acidification potential – terrestrial and freshwater	AP	Mol H+ eq	0.00162	2.60E-05	9.34E-05	1.28E-07	1.33E-06	0	5.69E-06	-2.93E-05
Eutrophication potential – freshwater	EP-fw	kg P eq	5.26E-07	6.82E-10	7.01E-08	4.64E-12	3.45E-11	0	1.15E-06	-9.51E-09
Eutrophication potential — marine	EP-m	kg N eq	3.30E-04	1.25E-05	2.08E-05	6.25E-08	6.62E-07	0	1.42E-06	-7.17E-06
Eutrophication potential – terrestrial	EP-t	Mol N eq	0.00356	1.38E-04	2.23E-04	6.85E-07	7.26E-06	0	1.56E-05	-7.73E-05
Photochemical ozone formation potential	POFP	kg NMVOC eq	0.00101	2.45E-05	0.00686	1.75E-07	1.29E-06	0	4.32E-06	-2.45E-05
Abiotic depletion potential — minerals & metals*	ADP-mm	kg Sb eq	5.53E-07	1.52E-11	1.87E-08	8.48E-14	7.69E-13	0	5.34E-11	-4.93E-10
Abiotic depletion potential – fossil fuels*	ADPf	MJ	4.64	0.0568	0.197	3.60E-04	0.00288	0	0.0145	-0.106
Water scarcity*	WDP	m³ world eq	0.0656	1.67E-05	0.00499	4.41E-08	8.48E-07	0	4.92E-05	-1.66E-04

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

PCR2019:14 v1.3.3 discourages the use of the results of modules A1 – A3 without considering the results of module C (EPD International, 2024).

Environmental Product Declaration | Resene Lustacryl

#### Resource use indicators

**Table 18:** Resource use indicators covering modules A1 - 3, C1 - 4 and D

			Production	Transport	Installation		End-c	of-life		Recovery
Indicator	Abbr.	Unit	A1 – A3	A4	A5	C1	C2	C3	C4	D
Renewable primary energy as energy carrier	PERE	MJ	0.239	2.05E-04	0.0281	3.17E-07	1.04E-05	0	0.00173	-0.00597
Renewable primary energy resources as material utilisation	PERM	MJ	7.14E-06	0	2.36E-07	0	0	0	0	0
Total use of renewable primary energy resources	PERT	MJ	0.239	2.05E-04	0.0281	3.17E-07	1.04E-05	0	0.00173	-0.00597
Non-renewable primary energy as energy carrier	PENRE	MJ	2.72	0.0568	0.134	3.60E-04	0.00288	0	0.0147	-0.106
Non-renewable primary energy as material utilisation	PENRM	MJ	1.93	0	0.0639	0	0	0	0	0
Total use of non-renewable primary energy resources	PENRT	MJ	4.65	0.0568	0.198	3.60E-04	0.00288	0	0.0147	-0.106
Use of secondary material	SM	kg	0	0	0	0	0	0	0	0
Use of renewable secondary fuels	RSF	MJ	0	0	0	0	0	0	0	0
Use of non-renewable secondary fuels	NRSF	MJ	0	0	0	0	0	0	0	0
Use of net fresh water	FW	$m^3$	0.00101	3.31E-07	1.57E-04	8.27E-10	1.68E-08	0	1.83E-06	-1.60E-05

### Waste and output flow indicators

**Table 19:** Waste material and output flow indicators covering modules A1 - 3, C1 - 4 and D

			Production	Transport	Installation		End-c	of-life		Recovery
Indicator	Abbr.	Unit	A1 – A3	A4	A5	<b>C1</b>	C2	C3	C4	D
Hazardous waste disposed	HWD	kg	3.59E-09	4.10E-14	1.15E-10	2.24E-16	2.08E-15	0	3.68E-13	3.07E-12
Non-hazardous waste disposed	NHWD	kg	0.0410	1.22E-06	0.00303	4.07E-09	6.21E-08	0	0.0438	-1.59E-04
Radioactive waste disposed	RWD	kg	7.37E-05	8.21E-09	4.44E-06	1.11E-11	4.19E-10	0	1.63E-07	-5.94E-07
Components for re-use	CRU	kg	0	0	0	0	0	0	0	0
Materials for recycling	MFR	kg	0	0	0.00633	0	0	0	0	0
Materials for energy recovery	MER	kg	0	0	0	0	0	0	0	0
Exported electrical energy	EEE	MJ	5.79E-08	0	1.91E-09	0	0	0	0	0
Exported thermal energy	EET	MJ	0	0	0	0	0	0	0	0

PCR2019:14 v1.3.3 discourages the use of the results of modules A1 – A3 without considering the results of module C (EPD International, 2024).

**Environmental Product Declaration | Resene Lustacryl** Results

#### **Biogenic carbon content indicators**

**Table 20:** Biogenic carbon content covering modules A1 - 3, C1 - 4 and D

			Production	Transport	Installation		End-of-life			Recovery		
Indicator	Abbr.	Unit	A1 – A3	A4	A5	C1	C2	C3	C4	D		
Biogenic carbon content – product	BCC-prod	kg	0	0	0	0	0	0	0	0		
Biogenic carbon content – packaging	BCC-pack	kg	0	0	0	0	0	0	0	0		

#### Additional environmental impact indicators

**Table 21:** Additional environmental indicators covering modules A1 - 3, C1 - 4 and D

			Production	Transport	Installation		End-of	-life		Recovery
Indicator	Abbr.	Unit	A1 – A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG <sup>^</sup>	GWP-GHG	kg CO <sub>2</sub> eq	0.235	0.00412	0.0112	2.54E-05	2.08E-04	0	9.35E-04	-0.0125
IPCC AR5 GWP (excluding biogenic carbon)*	GWP-GHG (IPCC AR5)	kg CO <sub>2</sub> eq	0.235	0.00412	0.0112	2.54E-05	2.08E-04	0	9.35E-04	-0.0125
Respiratory inorganics	PM	Disease incidence	1.92E-08	1.81E-10	1.29E-09	1.45E-12	5.29E-12	0	6.39E-11	-4.26E-10
Ionising radiation — human health+	IR	kBq U235 eq	0.0103	1.03E-06	5.50E-04	1.13E-09	5.23E-08	0	1.57E-05	-5.41E-05
Eco-toxicity — freshwater§	ET-f	CTUe	2.24	0.0246	0.147	8.45E-05	0.00125	0	0.0640	-0.0205
Human toxicity — cancer <sup>§</sup>	HT-c	CTUh	1.07E-09	4.06E-13	3.65E-11	1.40E-15	2.06E-14	0	9.82E-13	-1.72E-11
Human toxicity — non-cancer§	HT-nc	CTUh	8.22E-08	8.61E-12	3.20E-09	3.08E-14	4.37E-13	0	1.06E-10	-4.06E-11
Land use related impacts/soil quality <sup>§</sup>	LU	PT	0.792	1.04E-04	0.0401	3.10E-07	5.29E-06	0	0.00123	-0.00646

- This indicator is identical to GWP-total except that the CF for biogenic CO<sub>2</sub> is set to zero. It has been included in the EPD following the PCR.
- GWP-GHG (IPCC AR5) is an additional GWP100 indicator that is aligned with the Intergovernmental Panel on Climate Change (IPCC) 2013 Fifth Assessment Report (AR5) (IPCC, 2013), national greenhouse gas reporting frameworks in Australia and New Zealand and previous versions of the Construction Products PCR (PCR2019:14v1.11). It excludes biogenic carbon and indirect radiative forcing.
- <sup>+</sup> This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and some construction materials, is also not measured by this indicator
- § The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

#### **EN15804+A1** environmental impact indicators

**Table 22:** Environmental impact (EN15804+A1) indicators covering modules A1 - 3, C1 - 4 and D

			Production	Transport	Installation		End-of-life	2		Recovery
Indicator	Abbr.	Unit	A1 – A3	A4	A5	C1	C2	<b>C</b> 3	C4	D
Global warming potential (total)	GWP (EN15804+A1)	kg CO <sub>2</sub> eq	0.233	0.00410	0.0112	2.65E-05	2.07E-04	0	0.00100	-0.0125
Depletion potential of the stratospheric ozone layer	ODP (EN15804+A1)	kg CFC-11 eq	8.80E-13	4.14E-16	7.82E-14	6.91E-19	2.11E-17	0	2.53E-15	-9.23E-15
Acidification potential of land and water	AP (EN15804+A1)	kg SO <sub>2</sub> eq	0.00133	1.79E-05	7.60E-05	8.83E-08	9.08E-07	0	4.55E-06	-2.36E-05
Eutrophication potential	EP (EN15804+A1)	kg (PO <sub>4</sub> )³- eq	1.35E-04	4.23E-06	8.22E-06	2.09E-08	2.23E-07	0	9.87E-06	-2.48E-06
Photochemical ozone creation potential	POCP (EN15804+A1)	kg Ethene eq	1.10E-04	-6.82E-06	0.00103	8.61E-09	-3.40E-07	0	3.47E-07	-4.15E-06
Abiotic depletion potential – elements	ADP-e (EN15804+A1)	kg Sb eq	5.54E-07	1.52E-11	1.87E-08	8.48E-14	7.71E-13	0	5.44E-11	-4.97E-10
Abiotic depletion potential – fossil fuels	ADP-f (EN15804+A1)	MJ	4.37	0.0566	0.182	3.60E-04	0.00287	0	0.0103	-0.103

PCR2019:14 v1.3.3 discourages the use of the results of modules A1 – A3 without considering the results of module C (EPD International, 2024).

#### **Programme-related information**

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### **Image credits**

Cover: Toitoi Municipal Building interior painted in Resene SpaceCote Flat, Resene SpaceCote Low Sheen, Resene Zylone Sheen and Resene Ceiling Paint tinted to Resene Black White, skirtings and trim in Resene Lustacryl tinted to Resene Rakaia and feature hall and room in Resene SpaceCote Low Sheen tinted to Resene Half Putty. Winner of a Resene Total Colour Heritage Award. Project by Matthews & Matthews Architects Ltd. Build by Gemco Construction Ltd. Image by Simon Cartwright Photography Ltd.

Page 2: MtAlbert villa weatherboards painted in Resene Lumbersider Low Sheen tinted to Resene Concrete, trims, fascias and soffits in Resene Half Black White and windows in Resene Lustacryl tinted to Resene Half Black White. Project by Leonie von Sturmer, Von Sturmers Ltd. Painting by GRB Painters Ltd. Image by Jono Parker. From the Resene Total Colour Awards.

Page 6: Bivacco walls painted in Resene SpaceCote Low Sheen tinted in Resene Creme De La Creme, bar front in Resene Lustacryl tinted to Resene Gordons Green and Palm Green, veranda in Resene SpaceCote Low Sheen and ceiling and services in Resene Karaka. Winner of a Resene Total Colour Commercial Interior Public + Dining Colour Maestro Award. Project by Izzard Design. Building by Envoy Construction. Client Savor Group. Image by Jono Parker.

Page 7: Toitoi Municipal Building exterior painted in Resene Lumbersider Low Sheen tinted to Resene Triple Merino and Resene Grey Friars and trim and joinery in Resene Lustacryl tinted to Resene Grey Friars. Winner of a Resene Total Colour Heritage Award. Project by Matthews & Matthews Architects Ltd. Build by Gemco Construction Ltd. Image by Simon Cartwright Photography Ltd.

Page 9: Darlinghurst Terrace Courtyard walls finished in Resene Lustacryl tinted to Resene Double Akaroa with Resene Lumbersider Low Sheen feature colours in a range of custom-made colours, house and façade in Resene AquaShield tinted to Resene Triple Blanc. Winner of a Resene Total Colour Landscape Colour Maestro Award. Project by Lymesmith. Architect Sam Crawford Architects. Build by SQ Projects. Landscape design by Sue Barnsley. Painting by Top Touch Painting. Image by Brett Boardman.

### Programme-related information and verification

Declaration owner	Resene	Resene Ltd									
	Web:	www.resene.com	Email:	update@resene.co.nz	Resene						
	Post:	32-50 Vogel Street, Naenae	e, Lower Hu	tt, Wellington 5011 New Zealand	the paint the professionals use						
Geographical scope	New Zeal	and									
Reference year	1 Sep 20	20 to 31 Aug 2021									
EPD produced by	thinkstep Ltd.										
	LCA PM:	titioner: Barbara Nebel Gayathri Gamage yst: Chanjief Chandrakumar		thinkstep anz							
	Web:	www.thinkstep-anz.com	Email:	anz@thinkstep-anz.com							
	Post:	11 Rawhiti Road, Pukerua I	Bay, Welling	ton 5026 New Zealand							
EPD Programme	The Inte	The International EPD® System									
	Operator:	EPD International AB			EPU						
	Web:	www.environdec.com	Email:	info@environdec.com	THE INTERNATIONAL EPD® SYSTEM						
	Post: EPD International AB, Box 210 60, SE-100 31 Stockholm, Sweden										
Regional programme	EPD Aus	tralasia									
	Web:	www.epd-australasia.com	Email:	info@epd-australasia.com	AUSTRALASIA						
	Post:	Post: EPD Australasia, 315a Hardy Street, Nelson 7010 New Zealand									
	Phone:	NZ: +64 9 889 2909	AU:+61	2 8005 8206							
CEN standard EN 15804 serve	as the core	Product Category Rules	(PCR)								
PCR	PCR 2019	9:14 Construction Products ve	ersion 1.3.3	of 2024-03-01 (valid until 2024-	12-20)						
PCR review conducted by	The Technical Committee of the International EPD System. See www.environdec.com for a list of members.										
		<b>chair: Claudia A. Peña, Un</b> i w panel may be contacted via	_	Concepción, Chile. ariat: www.environdec.com/suppo	rt						
Independent verification of the declaration and data, according to ISO 14025:2006	•	process certification (Interna verification by individual veri									
Third party verifier, approved	Andrew	D. Moore	Compan	y: Life Cycle Logic Pty. Ltd.							
by EPD Australasia	Web:	www.lifecyclelogic.com.au	andrew@lifecyclelogic.com.au								
	Post:	PO Box 571, Fremantle, WA	. 6959 Aust	ralia	Life Cycle Logic						
Procedure for follow-up of data during EPD validity involved third-party verifier	☐ Yes ✓ No										
Version history:	1.0										



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**Resene Head Office** 

32-50 Vogel Street, Naenae, Lower Hutt 5011

Meet the Resene specifier and project service team www.resene.com/meet-the-team